



SHELL FENELLA[®] OIL DS 2210

Synthetic stamping compound

Product Description

Shell Fenella Oil DS 2210 is a synthetic fluid developed for use in mild stamping and welded tube mill forming operations.

Shell Fenella Oil DS 2210 exhibits excellent cleanliness to parts and equipment while leaving a non-discernible film for in-process corrosion protection. It readily rejects tramp oil allowing for easy removal by conventional oil skimming equipment. This facilitates extended sump life and reduced system cleanouts.

Applications

- use at 5-10% concentration in water for welded tube mill forming operations
- use at 5-25% concentration in water for mild stamping operations

Shell Fenella Oil DS 2210 provides good temporary rust protection for steel but for longer term protection a supplementary application of a Shell Ensis rust inhibitor is recommended.

Note: Shell Fenella Oil DS 2210 is safe for use on galvanized steel. However, if it is allowed to puddle and dry, some white stain may form.

Features and Benefits

- excellent protection against rancid odors
- helps to extend fluid life
- contains no petroleum oils, phenols, nitrites or chlorinated additives
- dries to a clear non-tacky film
- rejects common tramp oils for easy skimming help to keep system clean

Typical Properties of Shell Fenella Oil DS 2210

	Test Method	
Product Code (drums)		5064220
Appearance Concentrate	Visual	Clear yellow liquid
PH, 5% in D.I. Water		9.0
Flash Point, °F	D 92	N/a
Density, lbs/gal		8.70

Handling & Safety Information

For information on the safe handling and use of this product, refer to its Material Safety Data Sheet **<http://www.equivashellmsds.com>**. If you are a Shell Distributor, please call **1+800-468-6457** for all of your service needs. All other customers, please call **1+800-840-5737** for all of your service needs. Information is also available on the World Wide Web: **<http://www.shell-lubricants.com/>**.