



SHELL FENELLA[®] PASTE DS 1600

Drawing Paste

Product Description

Shell Fenella Paste DS 1600 is a heavy duty water soluble paste drawing compound suitable for steel and stainless steel. It is sulfur and chlorine free and is suitable for applications where the metal surface needs to be free of sulfur and chlorine containing compounds.

Shell Fenella Paste DS 1600 is a special blend of wetting agents, corrosion inhibitors, and extreme pressure lubricity agents. It mixes with water to form blends which have high lubricity for drawing and stamping operations. The drawn parts are easily cleaned with mild alkali. **Shell Fenella Paste DS 1600** can be applied by brush, roller coat or spray, depending on concentration used. Concentrations of Neat to 5:1 are typical dilutions of **Shell Fenella Paste DS 1600**. Due to the high viscosity of the resulting mixture at these concentrations, adequate mixing equipment should be used.

Application

- heavy duty drawing stamping operations

Features and Benefits

- excellent wetting properties allowing product to spread over metal surface
- easily cleaned with water or mild alkaline cleaners
- parts drawn with **Fenella Paste DS 1600** are inhibited against rust formation for short periods of time

Typical Properties of Shell Fenella Paste DS 1600

	Test Method	
Product Code (drums)		5064237
Appearance	Visual	Tan paste
Density, lbs/gal		9.18

Safety and Handling Information

For information on the safe handling and use of this product, refer to its Material Safety Data Sheet at <http://www.equivashellmsds.com>. If you are a Shell Distributor, please call **1+800-468-6457** for all of your service needs. All other customers, please call **1+800-840-5737** for all of your service needs. Information is also available on the World Wide Web: <http://www.shell-lubricants.com/>.