



# SHELL MACRON<sup>®</sup> OIL 2606 M-18

Chlorine free, non-staining cutting oil

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## Product Description

Shell Macron<sup>®</sup> Oil 2606 M-18 is a high performance cutting oil for cutting operations on medium and high alloy steels as well as yellow metals.

Shell Macron<sup>®</sup> Oil 2606 M-18 is formulated using carefully selected mineral oils. A combination of polar extreme pressure additives with anti-wear additives provide the oil with high load carrying capabilities. This combination of additives helps to reduce friction which can result in extended tool life while providing a good surface finish of the machined workpiece. Shell Macron<sup>®</sup> Oil 2606 M-18 is formulated with an effective anti-mist additive, to help reduce misting in the shop.

## Applications

Shell Macron<sup>®</sup> Oil 2606 M-18 can be used in a wide variety of machining applications including milling, drilling, turning and grinding applications. The lower viscosity of this product has made it ideal for use in grinding operations. Shell Macron<sup>®</sup> Oil 2606 M-18 has a recommended shelf life of 3 years and should be stored at temperatures between 40°F and 100°F.

## Benefits

- excellent extreme pressure properties
- low mist formation
- excellent surface finish
- lowers friction helping to extend tool life

## Approvals and Recommendations

- Recommended for use in Hofler Grinder Systems

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**Typical Properties of Shell Macron<sup>®</sup> Oil 2606 M-18**

	Test Method	
Product Code		<b>5060384</b>
Appearance		Yellow
Viscosity @ 40° C, cSt	D 445	18
Specific Gravity at 20° C	DIN 51562	0.870
Flash Point, °F	ISO 2592	355
Pour Point, °F	ISO 51597	15

**Available Packages**

Shell Macron<sup>®</sup> Oil 2606 M-18 is available in the following package:

- 55 gallon drums

**Safety and Handling Practices**

For information on the safe handling and use of these products, refer to their Material Safety Data Sheets at <http://www.shell-lubricants.com/msds/>. If you are a Shell Distributor, please call **1+800-468-6457** for all of your service needs. All other customers, please call **1+800-840-5737** for all of your service needs. Information is also available on the World Wide Web: <http://www.shell-lubricants.com/>.